



Dart Aerospace Ltd.
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Tel (613) 632-5200

D3245-3
Job Sheet 178565



Part No: D3245-3

Job Qty: 4 ea **21**
9-89

Part Name: Door



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/1/18

Job Tracking No:

Due Date: 6/22/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D SHEET 5 IPP A 04.07.07 New issue KJ/JLM IPP Rev:B Now on Waterjet 07-09-14 JLM Verified
By:EC IPP Rev:c ECN 1052 07-10-31 DD verified by:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	6/22/18	6/22/18	0.00	0.00	Start Up Waterjet		SC 18/06/11
100	Waterjet	4 pcs	6/22/18	6/22/18	0.00	0.50	Waterjet1		SC 18/06/11
110	QC	4 pcs	6/22/18	6/22/18	0.00	0.00	QC2 Waterjet-1		SC 18/06/11
120	QC	4 pcs	6/22/18	6/22/18	0.00	0.00	QC8-2		21
130	Brake NC	4 pcs	6/22/18	6/22/18	0.04	1.03	Brake NC 1		8
140	QC	4 pcs	6/22/18	6/22/18	0.00	0.00	QC5		AUG 16 2018
150	Packaging	4 pcs	6/22/18	6/22/18	0.00	0.00	Packaging3		SK 18/06/11 AUG 17 2018
160	QC21-SA	4 Ea	6/22/18	6/22/18	0.00	0.00	QC21		DAS 21 9-89 AUG 20 2018

Part Op 100 - 1-Cut as per Dwg D3245

Descriptions: 130 - Deburr if necessary, buff entire surface to ensure a nice surface finish. Form D3245-3 as per Dwg D3245. Identify as D3245-3

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S22GA	304/316 .032 Sheet	2.1480 sf (.537 ea) 2.7	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S22GA	2	173	0

Part Specifications

Specifications could not be found.

Plex 6/1/18 2:55 PM Dart.lajeunesse.marie

QA Closed:

Date:

Work Order update only

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐				MRB (Q51042) Approval _____	
Date : _____		Step #: _____		QTY Effective : _____				_____	
Description Work Order Deviation									

Work Order: _____

Part No.: _____

NCR No.: _____

Date : _____

Step #: _____

Description Work Order Deviation

DISPOSITION

Rework ☐

Scrap ☐

Use-as-is ☐

Suspected Unapproved ☐

AGAINST DEPARTMENT/PROCESS

Skid-tube ☐

Machining ☐

Thermoforming ☐

Large Fab ☐

Cross tube ☐

Small Fab ☐

Finishing ☐

Composite ☐

Water Jet ☐

Prod. Eng. Coord. ☐

Rec/Store/Packaging ☐

Supplier ☐

Engineering ☐

Quality ☐

Other ☐

MRB (Q51042) Approval

QTY Effective :

Description Work Order Deviation

Work Order: _____

Part No.: _____

NCR No.: _____

Date : _____

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Description Work Order Deviation

DISPOSITION

Rework ☐

Scrap ☐

Use-as-is ☐

Suspected Unapproved ☐

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Machining ☐

Thermoforming ☐

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Cross tube ☐

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Finishing ☐

Composite ☐

Water Jet ☐

Prod. Eng. Coord. ☐

Rec/Store/Packaging ☐

Supplier ☐

Engineering ☐

Quality ☐

Other ☐

MRB (Q51042) Approval

QTY Effective :

Description Work Order Deviation
